

Technical Data Sheet



ALTECH ABS A 1000/666

Base Polymer	Acrylonitrile/Butadiene/Styrene/Copolymer
Special Features	injection moulding grade,easy release (demoulding),easy flow
Market Segment	Personal care
Application Area	hygiene products,interior
Typical Applications	housings,functional components

Pre-Drying Conditions	80 °C in an air circulating dryer for 3-6 h 80 °C in a dry air (dessiccant) dryer for 2-4 h max. moisture content <0,20 %
Processing Injection Moulding	melt temperature 200-240 °C mould temperature 50-80 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2200	MPa	ISO 178
Flexural Stress (3.5% Strain)	55	MPa	ISO 178
Tensile Modulus	2000	MPa	ISO 527
Tensile Stress at Yield	35	MPa	ISO 527
Tensile Elongation at Yield	2.5	%	ISO 527
Tensile Elongation at Break	60	%	ISO 527
Impact Strength (Charpy, 23°C)	190	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	115	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	18	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	7.5	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness H358/30	90	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	98	°C	ISO 306
HDT / A (1,8 MPa)	85	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	15	cm ³ /10min	ISO 1133
MVR temperature	220	°C	-
MVR load	10	kg	-
Shrinkage (24h)	0.3 - 0.7	%	ISO 294-4
Physical Properties			
Density	1060	kg/m ³	ISO 1183
Flammability			
Glow Wire (GWFI, 650°C, 2.0mm)	passed	-	DIN EN 60695